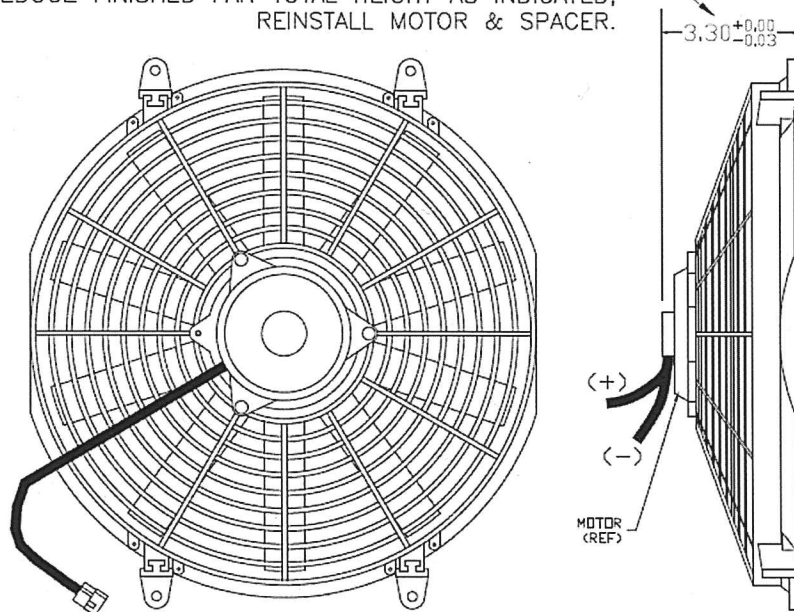
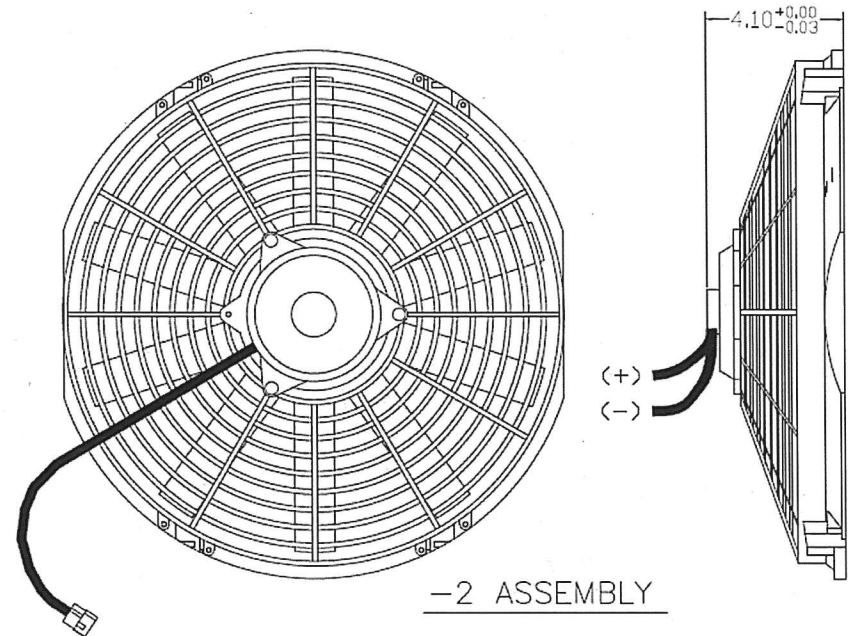


REVISION HISTORY					
REV	DATE	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED
A	6/12/98	ADDED ES50272 & ES50270	REB	LS	REB
B	12/22/00	REVERSED FAN DIRECTION	MR	LS	MR
C	2/26/02	ADDED VIEW B-B, ADDED REFERENCE ES5027-2 IN VIEW A-A	GP	LS	GP
D	11/22/02	ES73102-3 FAN ASSY. WAS ES73102-1. CORRECTED BLADE ORIENTATION AND WIRE TERMINAL NOTES TO MATCH "PUSHER" CONFIGURATION, SH.2.	GP	JB	GP
E	9/24/04	ADDED -2 ASSY.	REB	LS	REB
F	6/16/07	ADDED REQU'D -1 ASSY. MOD TO ALLOW CONDENSER REFIT WITH CURRENT ES73102-1 MOTOR	REB	LS	REB
G	10/31/18	ADDED SHEET 3 WITH -3 ASSEMBLY	ZA	LS	CR

REMOVE MOTOR & SPACER,. MACHINE SPACER TO REDUCE FINISHED FAN TOTAL HEIGHT AS INDICATED, REINSTALL MOTOR & SPACER.



-1 ASSEMBLY



-2 ASSEMBLY

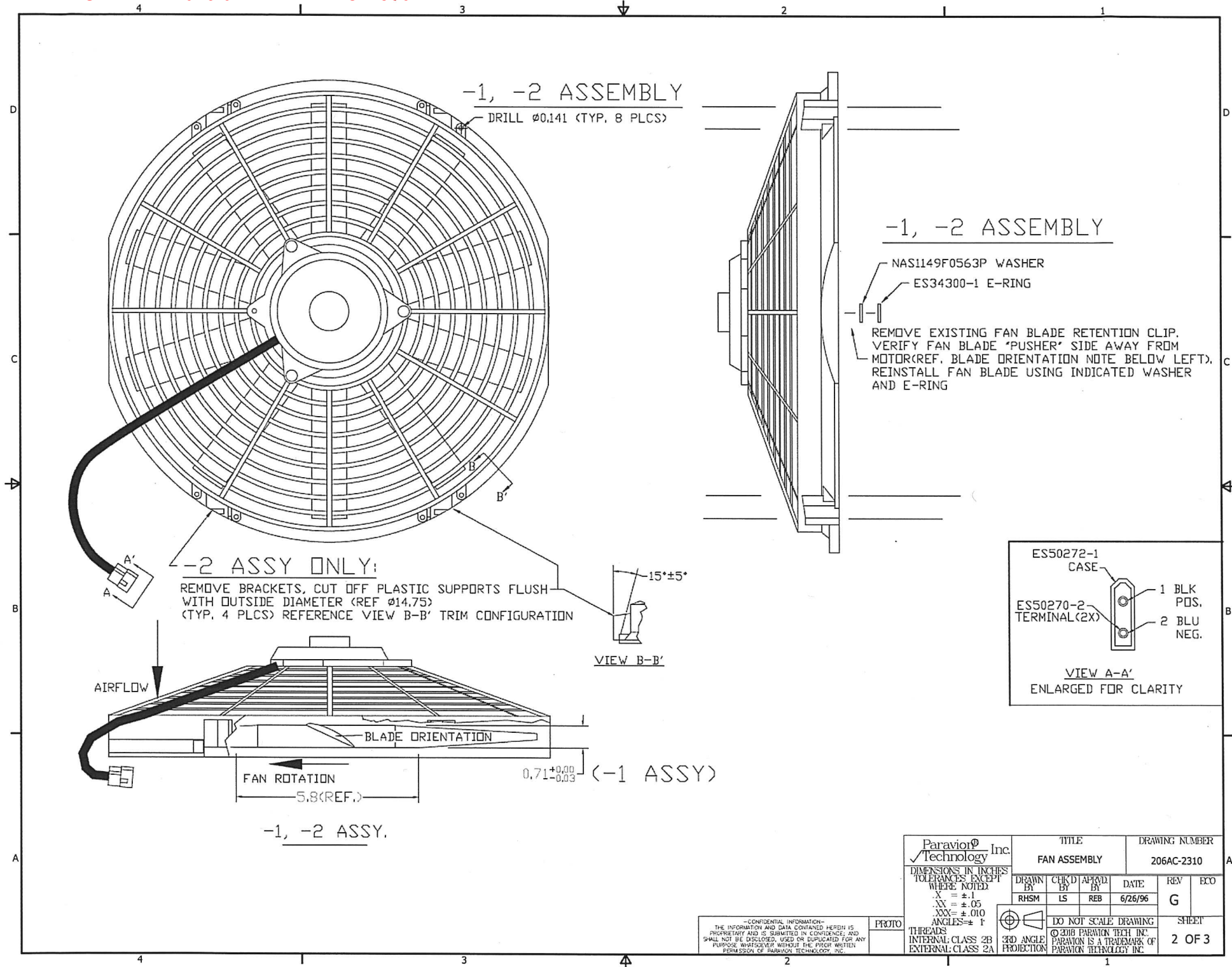
MACHINE FAN-BLADE "PUSHER" SIDE TO FINISHED HUB THICKNESS AS INDICATED, INSTALL FAN BLADE REF. SHEET 2 INSTRUCTIONS.

1	ES73102-3	FAN ASSEMBLY
2	ES50270-2	TERMINALS
1	ES50272-1	CASE
1	ES34300-1	E-RING
1	NAS1149F0563P	WASHER
1	ES73102-1	FAN ASSEMBLY
-1 ASSY QTY	-2 ASSY QTY	PART NUMBER DESCRIPTION

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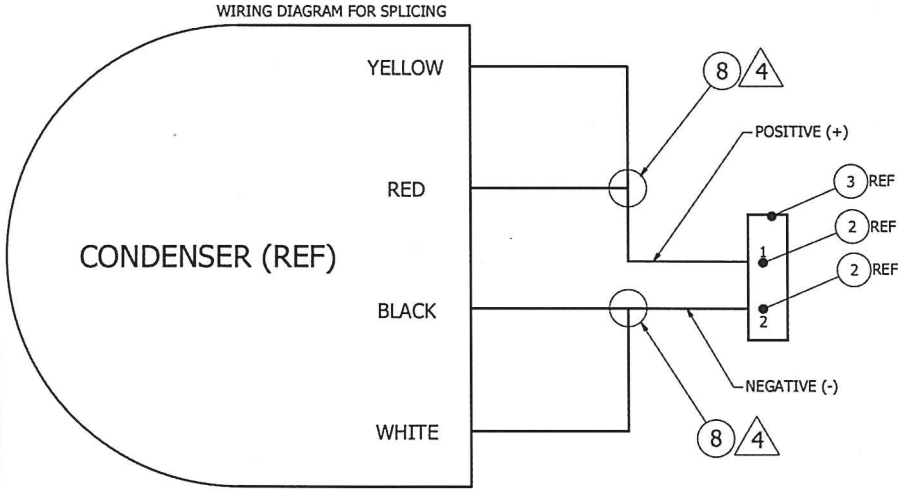
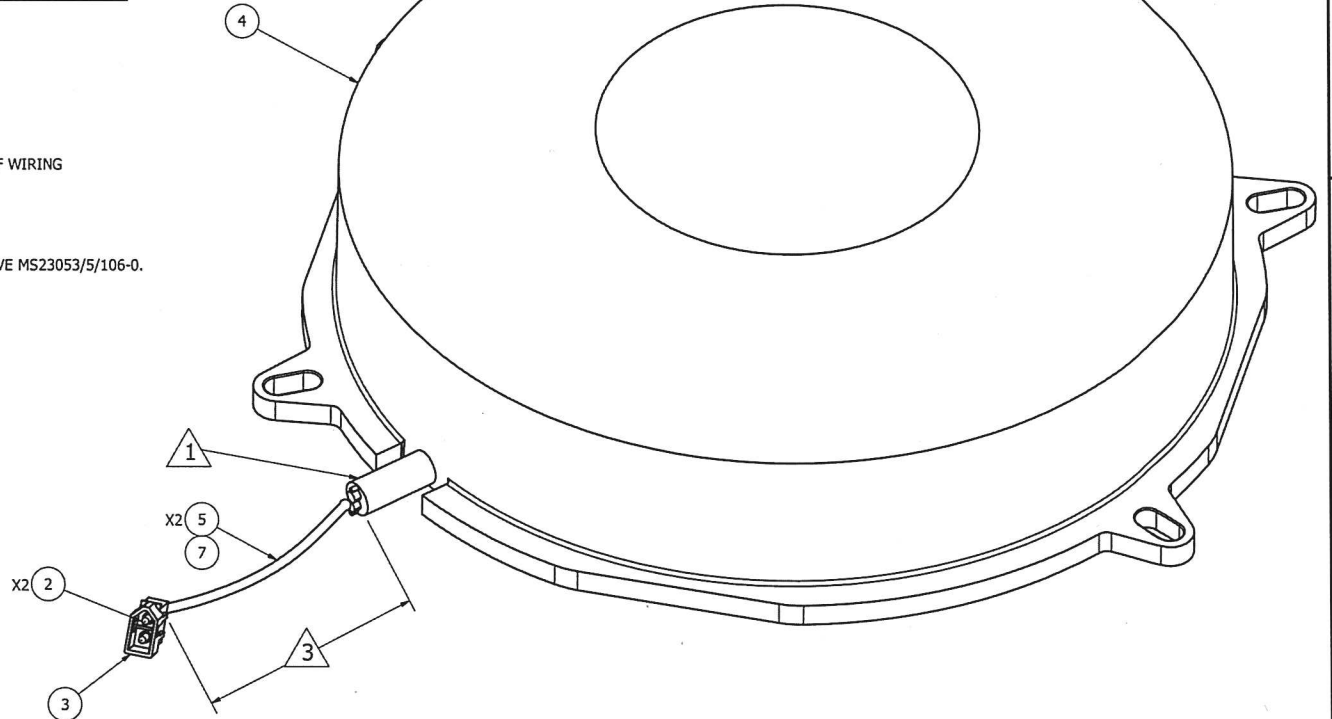
Paravion® Technology Inc.		TITLE FAN ASSEMBLY		DRAWING NUMBER 206AC-2310	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED X = ±.05 XX = ±.010 ANGLES = ± 1°		DRAWN BY RHSM	CHK'D BY LS	APPROVED BY REB	DATE 6/26/96
THREADS INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		SHEET 1 OF 3	
3RD ANGLE PROJECTION		© 2018 PARAVION TECH INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.		REV G	



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	2	ES50270-2	TERMINAL, MALE
3	1	ES50272-1	CASE, FEMALE
4	1	ES73102-4	FAN
5	9"	MIL-W-22759/41-16-9	WIRE (ALT. MIL-W-22759/16-16-9)
7	6in	M23053/5-107-0	HEAT SHRINK
8	2	M83519/1-3	SOLDER SLEEVE

-3 CONDENSER FAN MODIFIED

- 1. ORIGINAL FAN CONNECTOR TO BE CUT OFF LEAVING BETWEEN 1"-3" OF WIRING
- 2. WIRES TO BE SPLICED ACCORDING TO WIRING DIAGRAM
- 3. FINISHED WIRING SHOULD BE APPROXIMATLY 3.5"-8" LONG
- 4. TIN WIRES PER MIL-S-4573E BEFORE CONNECTING WITH SOLDER SLEEVE MS23053/5/106-0.



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Paravion® Technology Inc.
DIMENSIONS IN INCHES
TOLERANCES EXCEPT WHERE NOTED:
X = ±.1
XX = ±.05
XXX = ±.010
ANGLES = ± 1°

TITLE		DRAWING NUMBER	
FAN ASSEMBLY		206AC-2310	
DRAWN BY	CHK'D BY	APPROV'D BY	DATE
RHSM	LS	REB	6/26/96
DO NOT SCALE DRAWING			SHEET
3RD ANGLE PROJECTION			3 OF 3

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